Este documento es muy importante. Si d. No habla inglés, busque un traductor o llame al (920) 734-4521.

U.S. Department of Labor

Occupational Safety and Health Administration

1648 Tri Park Way Appleton, WI 54914

Phone: (920) 734-4521 Fax: (920) 734-2661



January 13, 2017

Dear Joseph Hilke,

On 08/05/2016, an OSHA compliance officer met with you or your representative as part of an inspection at 2929 Walker Drive Green Bay, WI 54311. This letter includes the citations for the violations that were found (see summary below). Please choose one of the three options from the box to the right and complete the associated steps found on the following page within 15 working days. Please call us if you have any questions about the enclosed citation and/or penalties; we are here to help you choose the best option to resolve your citation as quickly as possible.

Sincerely,

Robert J. Bonack, Area Director

Your Citation Summary

Bay Fabrication Inc.

Inspection Number: 1167496

Total Amount Due:

\$219,242.00

Payment Due Date:

15 working days

after receipt of

this letter

You must correct each violation by the date listed in the Citation and Notification of Penalty. Please see the violations and the correction deadline for each violation starting on page 6.

Total Number of Violations: 8

Your First Correction Deadline is: 1/30/2017

Step 1 – Choose a Response Option and Act within 15 working days

Respond now before you lose the ability to discuss potential adjustments to penalty amounts and/or due dates. Please choose one option below and complete the steps on the next page.

Option #1 - Discuss with OSHA

I would like to discuss the citation with an OSHA representative. This may lead to changes in the penalty amount, due date or correction deadlines (if appropriate).

Option #2 - Correct and Pay

I agree with the citation, penalties, and correction deadlines, and do not contest.

Option #3 - Contest the Citation

I do not agree with the citation, penalties, and/or correction deadlines, and would like to contest.

Questions or Concerns?

If you have any questions or concerns regarding the citation, penalties, and/or correction deadlines, please call us at (920) 734-4521.

Step 2 - Complete One Option Checklist

Please post a copy of the citation at or near the place where each violation occurred, even if you plan to contest. You can use the checklist to the right to help plan your next steps. Please do not send in your checklist.

Description of the Control of the Co			
	Option #1 – Discuss with OSHA	I will complete by:	
D	1. Call: Robert J. Bonack, Area Director, at (920) 734-4521 as soon as possible to schedule a meeting with an OSHA representative that must occur within 15 working days of receiving this citation. Bring supporting documentation of existing conditions and corrections done thus far. If necessary, you can still contest the citation after this meeting. **This meeting does NOT extend your 15 working day deadline to contest the citation.**	/	
	 Fill in and post the attached "Notice to Employees OSHA Informal Conference" after scheduling meeting. 	/_	
	Option #2 – Correct Violations and Pay Penalty	will complete by:	
*	1. Correct violations, then complete and mail the attached "Certification of Corrective Action Worksheet" along with the appropriate evidence of repair (e.g. photos, purchase orders, etc.) to the OSHA office listed on the first page, postmarked within 10 calendar days after each violation's correction deadline and include any required evidence. If these documents are transmitted by means other than mailing, the date the Agency received the documents is the date of submission.	/	
悤	2. Pay the Total Penalty by using one of the following methods: **Include your Inspection Number (see first page) on the payment.**		
	Pay Online: Search "OSHA" on www.pay.gov and complete the "OSHA" money order payable to "DOL-Penalty Payment Form." Pay by debit, credit or Automated Clearing House (ACH) within 15 working days. Penalties over \$25,000 must be paid by ACH and require a Transaction ID (Call 202-693-		
	2170 to obtain one).	I SIGLI COS Z Z NOSTO SIGNI POR CAMBRER A SORGO CONTRARA SE SE SE SE SE PROPERTO A MARCO POR ESTA SE SE SE SE	
(Option #3 – Contest the Citation	I will complete by:	
	Mail a letter of intent to legally contest to the OSHA office listed on the first page, postmarked within 15 working days.	/_	

Occupational Safety and Health Administration 1648 Tri Park Way Appleton, WI 54914

Phone: 920-734-4521 Fax: 920-734-2661



Citation and Notification of Penalty

To:

Bay Fabrication Inc. and its successors P.O. Box 9229 Green Bay, WI 54308

Inspection Site: 2929 Walker Drive Green Bay, WI 54311

Inspection Number: 1167496

Inspection Date(s): 08/05/2016 - 01/13/2017

Issuance Date: 01/13/2017

The violation(s) described in this Citation and Notification of Penalty is (are) alleged to have occurred on or about the day(s) the inspection was made unless otherwise indicated within the description given below.

This Citation and Notification of Penalty (this Citation) describes violations of the Occupational Safety and Health Act of 1970. The penalty(ies) listed herein is (are) based on these violations. You must abate the violations referred to in this Citation by the dates listed and pay the penalties proposed, unless within 15 working days (excluding weekends and Federal holidays) from your receipt of this Citation and Notification of Penalty you either call to schedule an informal conference (see paragraph below) or you mail a notice of contest to the U.S. Department of Labor Area Office at the address shown above. Please refer to the enclosed booklet (OSHA 3000) which outlines your rights and responsibilities and which should be read in conjunction with this form. Issuance of this Citation does not constitute a finding that a violation of the Act has occurred unless there is a failure to contest as provided for in the Act or, if contested, unless this Citation is affirmed by the Review Commission or a court.

Posting - The law requires that a copy of this Citation and Notification of Penalty be posted immediately in a prominent place at or near the location of the violation(s) cited herein, or, if it is not practicable because of the nature of the employer's operations, where it will be readily observable by all affected employees. This Citation must remain posted until the violation(s) cited herein has (have) been abated, or for 3 working days (excluding weekends and Federal holidays), whichever is longer.

Informal Conference - An informal conference is not required. However, if you wish to have such a conference you may request one with the Area Director during the 15 working day contest period. During such an informal conference you may present any evidence or views which you believe would support an adjustment to the citation(s) and/or penalty(ies).

If you are considering a request for an informal conference to discuss any issues related to this Citation and Notification of Penalty, you must take care to schedule it early enough to allow time to contest after the informal conference, should you decide to do so. Please keep in mind that a written letter of intent to contest must be submitted to the Area Director within 15 working days of your receipt of this Citation. The running of this contest period is not interrupted by an informal conference.

If you decide to request an informal conference, please complete, remove and post the Notice to Employees next to this Citation and Notification of Penalty as soon as the time, date, and place of the informal conference have been determined. Be sure to bring to the conference any and all supporting documentation of existing conditions as well as any abatement steps taken thus far. If conditions warrant, we can enter into an informal settlement agreement which amicably resolves this matter without litigation or contest.

Right to Contest — You have the right to contest this Citation and Notification of Penalty. You may contest all citation items or only individual items. You may also contest proposed penalties and/or abatement dates without contesting the underlying violations. <u>Unless you inform the Area Director in writing that you intend to contest the citation(s) and/or proposed penalty(ies) within 15 working days after receipt, the citation(s) and the proposed penalty(ies) will become a final order of the Occupational Safety and Health Review Commission and may not be reviewed by any court or agency.</u>

Penalty Payment – Penalties are due within 15 working days of receipt of this notification unless contested. (See the enclosed booklet and the additional information provided related to the Debt Collection Act of 1982.) Make your check or money order payable to "DOL-OSHA". Please indicate the Inspection Number on the remittance. You can also make your payment electronically on www.pay.gov. On the left side of the pay.gov homepage, you will see an option to Search Public Forms. Type "OSHA" and click Go. From the results, click on OSHA Penalty Payment Form. The direct link is:

https://www.pay.gov/paygov/forms/formInstance.html?agencyFormId=53090334.

You will be required to enter your inspection number when making the payment. Payments can be made by credit card or Automated Clearing House (ACH) using your banking information. Payments of \$25,000 or more require a Transaction ID, and also must be paid using ACH. If you require a Transaction ID, please contact the OSHA Debt Collection Team at (202) 693-2170.

OSHA does not agree to any restrictions or conditions or endorsements put on any check, money order, or electronic payment for less than the full amount due, and will process the payments as if these restrictions or conditions do not exist.

Notification of Corrective Action – For each violation which you do not contest, you must provide *abatement certification* to the Area Director of the OSHA office issuing the citation and identified above. This abatement certification is to be provided by letter within 10 calendar days after each abatement date. Abatement certification includes the date and method of abatement. If the citation indicates that the violation was corrected during the inspection, no abatement certification is required for that item. The abatement certification letter must be posted at the location where the violation appeared and the corrective action took place or employees must otherwise be effectively informed about abatement activities. A sample abatement certification letter is enclosed with this Citation. In addition, where the citation indicates that *abatement documentation* is necessary, evidence of the purchase or repair of equipment, photographs or video, receipts, training records, etc., verifying that abatement has occurred is required to be provided to the Area Director.

Employer Discrimination Unlawful – The law prohibits discrimination by an employer against an employee for filing a complaint or for exercising any rights under this Act. An employee who believes that he/she has been discriminated against may file a complaint no later than 30 days after the discrimination occurred with the U.S. Department of Labor Area Office at the address shown above.

Employer Rights and Responsibilities – The enclosed booklet (OSHA 3000) outlines additional employer rights and responsibilities and should be read in conjunction with this notification.

Notice to Employees – The law gives an employee or his/her representative the opportunity to object to any abatement date set for a violation if he/she believes the date to be unreasonable. The contest must be mailed to the U.S. Department of Labor Area Office at the address shown above and postmarked within 15 working days (excluding weekends and Federal holidays) of the receipt by the employer of this Citation and Notification of Penalty.

Inspection Activity Data – You should be aware that OSHA publishes information on its inspection and citation activity on the Internet under the provisions of the Electronic Freedom of Information Act. The information related to these alleged violations will be posted when our system indicates that you have received this citation. You are encouraged to review the information concerning your establishment at www.osha.gov. If you have any dispute with the accuracy of the information displayed, please contact this office.

U.S. Department of Labor Occupational Safety and Health Administration



NOTICE TO EMPLOYEES OF INFORMAL CONFERENCE

An informal conference has been scheduled with O	SHA to discuss the citat	ion(s) issued on
01/13/2017. The conference will be held by telepho	ne or at the OSHA offic	e located at 1648
Tri Park Way, Appleton, WI 54914 on	at	·
Employees and/or representatives of employees hav	ve a right to attend an in:	formal conference.

CERTIFICATION OF CORRECTIVE ACTION WORKSHEET

Inspection Number: 1167496

Company Name: Bay Fabrication Inc.

Inspection Site: 2929 Walker Drive, Green Bay, WI 54311

Issuance Date: 01/13/2017

List the specific method of correction for each item on this citation in this package that does not read "Corrected During Inspection" and return to: U.S. Department of Labor – Occupational Safety and Health Administration, 1648 Tri Park Way, Appleton, WI 54914

Citation Number By (Method of Abate	ement):	was corrected on	
	and Item Number ement):	was corrected on	
By (Method of Abate	ement):	was corrected on	
Citation Number	and Item Number ement):	was corrected on	
		was corrected on	
Citation Number By (Method of Abate	and Item Number ement):	was corrected on	
•	rmation contained in this been informed of the abar	document is accurate and that the affected emp tement.	loyees and their
Signature		Date	
Typed or Printed Name		Title	

NOTE: 29 USC 666(g) whoever knowingly makes any false statements, representation or certification in any application, record, plan or other documents filed or required to be maintained pursuant to the Act shall, upon conviction, be punished by a fine of not more than \$10,000 or by imprisonment of not more than 6 months or both.

Page 5 of 15

POSTING: A copy of completed Corrective Action Worksheet should be posted for employee review

Occupational Safety and Health Administration Inspection Date(s): 08/05/2016 - 01/13/2017

Inspection Number: 1167496

Issuance Date: 01/13/2017



Citation and Notification of Penalty

Company Name: Bay Fabrication Inc.

Inspection Site: 2929 Walker Drive, Green Bay, WI 54311

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

Citation 1 Item 1 a Type of Violation: **Serious**

- 29 CFR 1910.212(a)(1): One or more methods of machine guarding was not provided to protect the operator and other employees in the machine area from hazards such as those created by point of operation, ingoing nip points, rotating parts, flying chips and sparks:
- a) On or about October 4, 2016 the machine guarding on the LX Mold Pack #4 machine was not extended out enough to prevent employee access to the pinch point/crushing hazard.
- b) On or about October 4, 2016 the machine guarding on the K2-XX machine was not extended out enough to prevent employee access to the pinch point/crushing hazard.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated: Proposed Penalty:

01/30/2017

\$12471.00

Occupational Safety and Health Administration Inspection Date(s): 08/05/2016 - 01/13/2017

Inspection Number: 1167496

Issuance Date: 01/13/2017



Citation and Notification of Penalty

Company Name: Bay Fabrication Inc.

Inspection Site: 2929 Walker Drive, Green Bay, WI 54311

Citation 1 Item 1 b Type of Violation: **Serious**

29 CFR 1910.212(a)(2): Machine guard(s) on machine(s) were so installed that they offered accident hazards in themselves:

- a) On or about August 5, 2016 the expanded metal guard installed around the pinch point on the U38 #1 molding machine created a laceration hazard from the sharp edges at the bottom of the guard.
- b) On or about August 5, 2016 the expanded metal guard installed around the pinch point on the U38 #2 molding machine created a laceration hazard from the sharp edges at the bottom of the guard.
- c) On or about August 5, 2016 the expanded metal guard installed around the pinch point on the U38 #3 molding machine created a laceration hazard from the sharp edges at the bottom of the guard.
- d) On or about August 5, 2016 the expanded metal guard installed around the pinch point on the U38 #4 molding machine created a laceration hazard from the sharp edges at the bottom of the guard.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:

01/30/2017

Occupational Safety and Health Administration Inspection Date(s): 08/05/2016 - 01/13/2017

Inspection Number: 1167496

Issuance Date: 01/13/2017



Citation and Notification of Penalty

Company Name: Bay Fabrication Inc.

Inspection Site: 2929 Walker Drive, Green Bay, WI 54311

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

Citation 1 Item 2 a Type of Violation: **Serious**

29 CFR 1910.147(c)(7)(i)(A): Each authorized employee shall receive training in the recognition of applicable hazardous energy sources, the type of magnitude of the energy available in the workplace, and the methods and means necessary for energy isolation and control:

a) On or about August 5, 2016, machine operators were not trained as authorized employees, when their work tasks included cleaning, clearing jams and unclogging roving exposing them to potentially hazardous energy sources.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:

02/07/2017

Proposed Penalty:

\$12471.00

Occupational Safety and Health Administration Inspection Date(s): 08/05/2016 - 01/13/2017

Inspection Number: 1167496

Issuance Date: 01/13/2017



Citation and Notification of Penalty

Company Name: Bay Fabrication Inc.

Inspection Site: 2929 Walker Drive, Green Bay, WI 54311

Citation 1 Item 2 b Type of Violation: Serious

29 CFR 1910.147(c)(9): Notification of employees. Affected employees shall be notified by the employer or authorized employee of the application and removal of lockout devices or tagout devices. Notification shall be given before the controls are applied, and after they are removed from the machine or equipment:

a) On or about July 21, 2016 affected employees were not provided with notification that the machine was not safe prior to operating Auxiliary Molding Machine 9.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:

01/30/2017

Occupational Safety and Health Administration Inspection Date(s): 08/05/2016 - 01/13/2017

Inspection Number: 1167496

Issuance Date: 01/13/2017



Citation and Notification of Penalty

Company Name: Bay Fabrication Inc.

Inspection Site: 2929 Walker Drive, Green Bay, WI 54311

Citation 2 Item 1 Type of Violation: Willful

29 CFR 1910.212(a)(3)(ii): Point(s) of operation of machinery were not guarded to prevent employee(s) from having any part of their body in the danger zone(s) during operating cycle(s):

a) On or about July 21st, 2016 an employee was permitted to run the Auxiliary Molding machine #9 when the safety interlock was inoperable and did not guard the pinch point hazard created by the downward movement of the tamp head against the mold.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:

01/30/2017

Proposed Penalty:

\$124709.00

Occupational Safety and Health Administration Inspection Date(s): 08/05/2016 - 01/13/2017

Inspection Number: 1167496

Issuance Date: 01/13/2017



Citation and Notification of Penalty

Company Name: Bay Fabrication Inc.

Inspection Site: 2929 Walker Drive, Green Bay, WI 54311

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

Citation 3 Item 1 a Type of Violation: **Repeat**

29 CFR 1910.147(c)(4)(i): Procedures were not developed, documented and utilized for the control of potentially hazardous energy when employees were engaged in activities covered by this section:

a) On or about July 30, 2016 at the U38 #1 molding machine, employees did not utilize energy control procedures exposing employees to pinch point hazards.

Bay Fabrication Inc. was previously cited for a violation of this Occupational Safety and Health Standard 1910.147(c)(4)(i), which was contained in OSHA inspection Number 488718, citation number 1, item number 1a and was affirmed as a final order on October 30, 2012, with respect to a workplace located at 2929 Walker Drive, Green Bay, WI.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:

01/30/2017

Proposed Penalty:

\$68591.00

Occupational Safety and Health Administration Inspection Date(s): 08/05/2016 - 01/13/2017

Inspection Number: 1167496

Issuance Date: 01/13/2017



Citation and Notification of Penalty

Company Name: Bay Fabrication Inc.

Inspection Site: 2929 Walker Drive, Green Bay, WI 54311

Citation 3 Item 1 b Type of Violation: **Repeat**

29 CFR 1910.147(d): The established procedure for the application of energy control (the lockout or tagout procedures) did not cover the actions listed in and was not done in sequence as required by 29 CFR 1910.147(d)(1)-(6):

a) On or about July 30, 2016, employees were exposed to machine hazards associated with moving parts when they engaged in cleaning, clearing of roving and trouble-shooting activities. The employer did not ensure that employees implemented energy control application steps prior to them engaging in servicing and/or maintenance activities.

As a result, the remaining applicable energy control elements, involving machine isolation [1910.147(d)(3)], lockout/tagout device application [1910.147(d)(4)], dissipation of residual energy [1910.147(d)(5)(i), and verification of isolation [1910.147(d)(6)] were not implemented to protect employee from machine servicing hazards.

Bay Fabrication Inc. was previously cited for a violation of an equivalent Occupational Safety and Health Standard 1910.147(c)(4)(i), which was contained in OSHA inspection number 488718, citation number 1, item number 1a and was affirmed as a final order on October 30, 2012, with respect to a workplace located at 2929 Walker Drive, Green Bay, WI.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:

01/30/2017

Occupational Safety and Health Administration Inspection Date(s): 08/05/2016 - 01/13/2017

Inspection Number: 1167496

Issuance Date: 01/13/2017



Citation and Notification of Penalty

Company Name: Bay Fabrication Inc.

Inspection Site: 2929 Walker Drive, Green Bay, WI 54311

Citation 4 Item 1 Type of Violation: Other-than-Serious

29 CFR 1904.29(b)(3): Each recordable injury or illness was not entered on the OSHA 300 Log and/or an incident report (OSHA Form 301 or equivalent) within seven (7) calendar days of receiving information that a recordable injury or illness has occurred:

a) On or about August 5, 2016 a work-related crushed hand injury that occurred on July 21, 2016 was not entered on the 300 log for the 2016 calendar year.

Date By Which Violation Must be Abated: Proposed Penalty:

01/25/2017 \$1000.00

Robert J. Bonack Area Director

Occupational Safety and Health Administration 1648 Tri Park Way Appleton, WI 54914

Phone: 920-734-4521 Fax: 920-734-2661



INVOICE / DEBT COLLECTION NOTICE

Company Name:

Bay Fabrication Inc.

Inspection Site:

2929 Walker Drive, Green Bay, WI 54311

Issuance Date:

01/13/2017

Summary of Penalties for Inspection Number	1167496	
Citation 1, Serious	\$24942.00	
Citation 2, Willful	\$124709.00	
Citation 3, Repeat	\$68591.00	
Citation 4, Other-than-Serious	\$1000.00	
TOTAL PROPOSED PENALTIES	\$219242.00	

To avoid additional charges, please remit payment promptly to this Area Office for the total amount of the uncontested penalties summarized above. Make your check or money order payable to: "DOL-OSHA". Please indicate OSHA's Inspection Number (indicated above) on the remittance. You can also make your payment electronically on www.pay.gov. On the left side of the pay.gov homepage, you will see an option to Search Public Forms. Type "OSHA" and click Go. From the results, click on OSHA Penalty Payment Form. The direct link is https://www.pay.gov/paygov/forms/formInstance.html?agencyFormId=53090334. You will be required to enter your inspection number when making the payment. Payments can be made by credit card or Automated Clearing House (ACH) using your banking information. Payments of \$25,000 or more require a Transaction ID, and also must be paid using ACH. If you require a Transaction ID, please contact the OSHA Debt Collection Team at (202) 693-2170.

OSHA does not agree to any restrictions or conditions or endorsements put on any check, money order, or electronic payment for less than the full amount due, and will cash the check or money order as if these restrictions or conditions do not exist.

If a personal check is issued, it will be converted into an electronic fund transfer (EFT). This means that our bank will copy your check and use the account information on it to electronically debit your account for the amount of the check. The debit from your account will then usually occur within 24 hours and will be shown on

your regular account statement. You will not receive your original check back. The bank will destroy your original check, but will keep a copy of it. If the EFT cannot be completed because of insufficient funds or closed account, the bank will attempt to make the transfer up to 2 times.

Pursuant to the Debt Collection Act of 1982 (Public Law 97-365) and regulations of the U.S. Department of Labor (29 CFR Part 20), the Occupational Safety and Health Administration is required to assess interest, delinquent charges, and administrative costs for the collection of delinquent penalty debts for violations of the Occupational Safety and Health Act.

Interest: Interest charges will be assessed at an annual rate determined by the Secretary of the Treasury on all penalty debt amounts not paid within one month (30 calendar days) of the date on which the debt amount becomes due and payable (penalty due date). The current interest rate is one percent (1%). Interest will accrue from the date on which the penalty amounts (as proposed or adjusted) become a final order of the Occupational Safety and Health Review Commission (that is, 15 working days from your receipt of the Citation and Notification of Penalty), unless you file a notice of contest. Interest charges will be waived if the full amount owed is paid within 30 calendar days of the final order.

<u>Delinquent Charges</u>: A debt is considered delinquent if it has not been paid within one month (30 calendar days) of the penalty due date or if a satisfactory payment arrangement has not been made. If the debt remains delinquent for more than 90 calendar days, a delinquent charge of six percent (6%) per annum will be assessed accruing from the date that the debt became delinquent.

Administrative Costs: Agencies of the Department of Labor are required to assess additional charges for the recovery of delinquent debts. These additional charges are administrative costs incurred by the Agency in its attempt to collect an unpaid debt. Administrative costs will be assessed for demand letters sent in an attempt to collect the unpaid debt.

Robert J. Bonack

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Area Director

Date

1/13/17